CosPaTox (Cosmetic Packaging Toxicology Consortium)

Safety Evaluation Guidance for the Use of Post-Consumer Plastic Recyclates (PCR) in Cosmetic and Detergent packaging

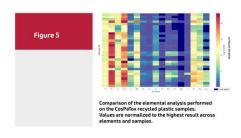
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The CosPaTox Guideline – Summary of Key Findings

- 1 Groups of substances identified by GC/MS after extraction/migration testing of PE and PP recyclates
- Results of the elemental analysis of PE and PP recyclates after digestion
- Model use cases for common packaging types and product categories
- 4 Example exposure scenarios based on model use cases





| Table 3 | 49 | Model use cases compiled by the CosPaTox consortium (excerpt). | | | | | | |
|----------|----------------|--|--|-------------------------------------|-------------------------|--|--|--|
| Use case | Packaging type | Packaging material | Product type | Amount of content (mL) ^a | Packaging weight [g] | | | |
| 1 | tube | HOPE | shampoo | 250 | 17.0 | | | |
| 2 | closure | pp | shampoo | 250 | 6.2 | | | |
| 5 | bottle | ноге | shampoo / shower get / body lotion | 250 | 25.0 | | | |
| 7 | pouch | PE | shampoo / shower gel | 500 | 10.5 | | | |
| 10 | sachet | PE | shampoo / shower get / body lotion | 2 | u | | | |
| 10. | spray | HOPE | deodorant | 100 | 13.0 | | | |
| 14 | 1,04 | HOPE | creme | 75 | 6.5 | | | |
| 15 | files | LDPE/PP | wet wipes | 56 pieces | 6.7 | | | |
| 21 | tube | pp | shampoo / shower gel / body lation | 30 | 4.79 | | | |
| 22 | bottle | PP: | mascara | 30 | 7.3 | | | |
| 28 | bottle | pp | home care product | 3000 | 130 | | | |

| Table 4 | | | Example exposure scenarios calculated based on the example use cases. | | | | | | | | | |
|--------------------|------------------|----------|---|------------------|------------------|---------------|-----------------------|-----------------------------|-------------------|-------------------------------|--|---|
| Use case (Table 3) | Packaging format | Material | Product type | Packaging weight | ** | Bedyneight | Parties | Retention factor on skin | Absorption factor | Sain surface (adult) / cm² | Exposure from 1g of substance transferred per hig pockaging material (aging by per c) | Exposure from Ig of substance transferred per Ng packaging material (sp. ker) |
| 19 | tube | HOPE | shampoo | 17.0 g | adult infant | 60 kg 5 kg | 10.46 mi | 1% | 100% | 1440 | 0.05927 | 0.7409 |
| 20 20 | closure | PP | shampoo | 6.2 g | adult infant | 60 kg | 10.45 ml | 1% | 50% | 1440 | 0.02162 | 0.2702 |
| 58 50 | bottle | HOPE | shampoo | 17.0 g | adult | 60 kg 5 kg | 10,46 mi | 1% | 50 % 100 % | 1440 | 0.08996 | 1324 |
| 54 | | | shower gel | 25.8 g | adult infant | 60 kg 5 kg | 18.67 ml | 1% | 50 % 100 % | 17500 | 0.1606 | 0.3303 |
| 54 | | | body lotion | 25.8 g | adult infant | 50 kg | 7.82 mi | 100% | 50 % | 15670 | 6.7252 161.6 | 15.4504 |
| 7a 7b | pouch | PE | shampoo | 10.5 g | adult | 60 kg | 10,45 ml | 1% | 50 % 100 % | 1440 | 0.01831 | 0,2208 |
| 70 | | | shower gel | 10.5 g | adult infant | 60 kg 5 kg | 18.67 mi | | 50 % 100 % | 17500 | 0.03267 | 0.03361 |
| 10a 10b | sachet | PE | shampoo | 1.1 g | adult infant | 60 kg | 10.46 mt | 1% | 50% | 1440 | 0.4794 | 5.993 |
| 10c 10d | | | shower get. | | adult | 60 kg 5 kg | 18.67 mL | | 50 % 100 % | 17500 | 0.8557 | 0.8802 |
| 11 | spey | HOPE | deodorant | 13.0 g | adult | 60 kg | 0.69 mi | 100% | 50% | 200 | 0,7475 | 67.28 |
| 14a 14b | tube | HOPE | hand creme | 6.5 g | adult infant | 60 kg 5 kg | 2.16 mi. | 100% | 50 % 100 % | 860 | 1.560 37.44 | 10.88 |
| 15a 15b | wet | PE/PP | wetwipes | 67 g | infant infant | 2 kg 2 kg | 16 pieces 5 pieces | 100% | 100% | | 957.1 299.1 | |
| 21a 21b | tube | pp | shampoo | 4.78 g | adult infant | 60 kg | 10.46 mt | 1% | 50 % 100 % | 1440 | 0.1389 | 1.736 |
| 21c 21d | | | shower gel | | adult infant | 60 kg 5 kg | 18.67 ml | | 50 % 100 % | 17500 | 0.2470 5.950 | 0.2550 |
| 21e 21f | | | body lotion | | adult infant | 60 kg 5 kg | 7.82 ml | 100% | 50 % 100 % | 15670 | 10.38 | 11.93 |
| 22 | bottle | pp. | mascara | 73.9 | adult | 60 kg | 0.5 mi | | 50% | | 1521 | |
| 28 | bottle | PP. | home care product | 130 g | adult | 60 kg | 0.0016 | 100% | 100% | 2085.5 | 0.0013 | 0.004 |

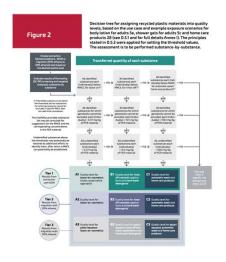


The CosPaTox Guideline – Key Recommendations are...

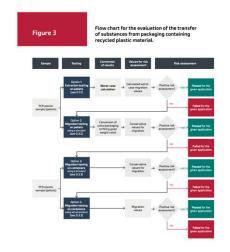
1 ...to apply a combination of material characterization, safety assessment and quality management



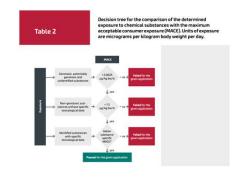
2...to categorize PE and PP recyclates into one of three quality levels which are based on model packaging use cases



3...to evaluate substances that may transfer from plastic into product based on the flow chart provided in the guideline



4...to base decision making on a comparison of exposure with toxicologically derived thresholds

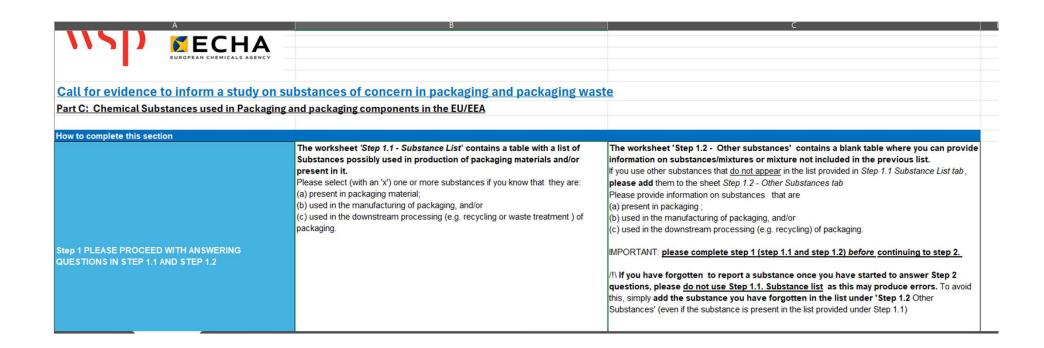


CosPaTox is now a DIN Standard- DIN SPEC 91521

• DIN SPEC is a recognized specification process developed by the **German Institute for Standardization (DIN)**. It establishes **rigorous quality, safety, and performance criteria**, ensuring that products and services comply with industry-leading standards. DIN SPEC certifications are particularly critical for industries handling sensitive materials, such as healthcare, technology, and manufacturing.

Through a DIN Standard the goal of making the CosPaTox approach a CEN Standard is one step closer!

CosPaTox will be a powerful tool to ECHA



Business Use

ECETOC Plastic Additives Task Force and the CosPaTox Approach



The ECETOC Plastic Additives Task Force was convened in September 2024 to respond to stakeholder concerns regarding exposure to chemical additives from plastic waste and recyclates.



While established risk assessment principles exist for certain sensitive uses, circular economy applications introduce additional complexities. Additives may degrade during processing or environmental exposure, creating new challenges for safety assessment.



This work aims to develop a practical framework that integrates existing tools and data to support risk-based decision-making across the plastic life cycle

The framework under development will:

- Distinguish between high-risk, low-risk, and uncertain scenarios.
- Support transparent decision-making by identifying data gaps and critical assumptions.
- Be applicable not only to additives but to other substances in plastic and solid polymer matrices.
- The aim is to create a scientifically sound, usable tool for regulatory and industrial stakeholders aligned with circular economy goals.



Thank you for your attention